

REPLACEMENT

1. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM

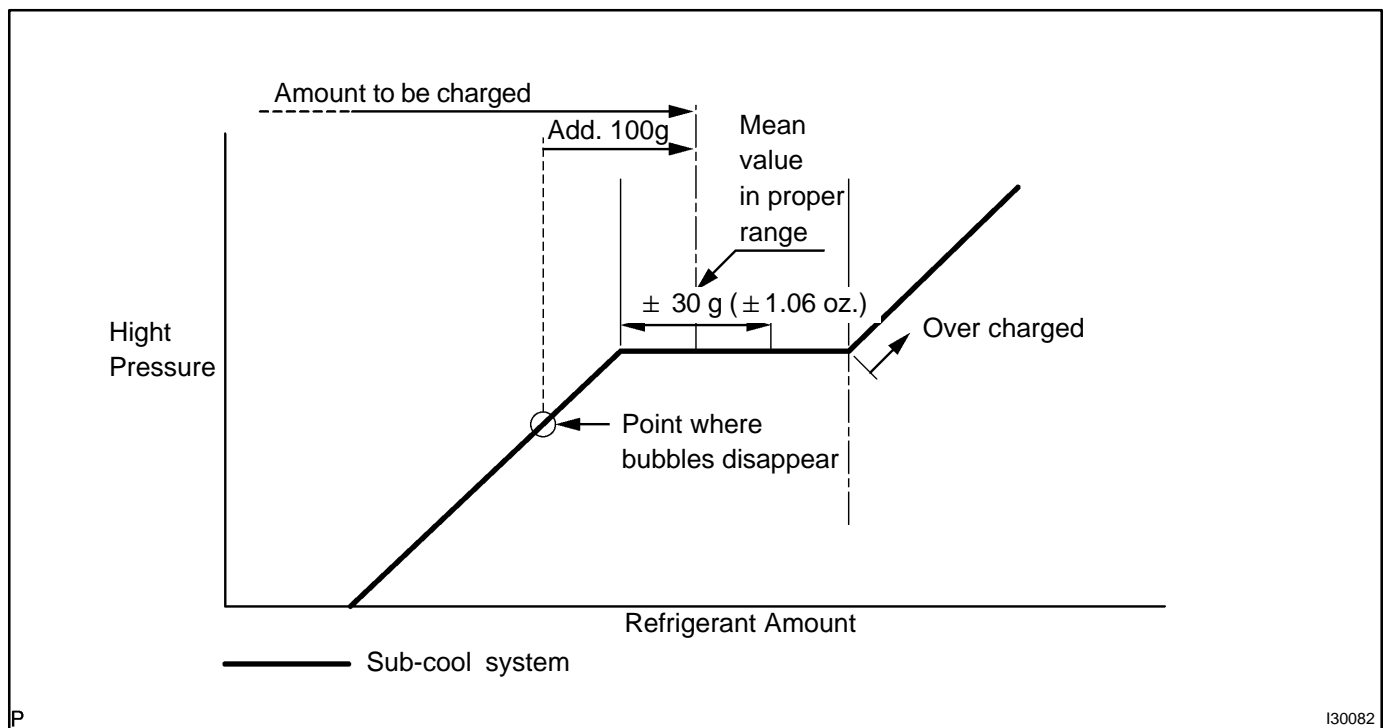
- Turn the A/C switch ON.
- Operating the cooler compressor at the engine rpm of approx. 1,000 for 5 to 6 min., circulate the refrigerant and collect compressor oil remaining in each component into the cooler compressor as much as possible.
- Stop the engine.
- Let the refrigerant gas out.
SST 07110-58060 (07117-58080, 07117-58090, 07117-78050, 07117-88060, 07117-88070, 07117-88080)

2. CHARGE REFRIGERANT

- Using a vacuum pump, perform a vacuum purging.
- Charge refrigerant, HFC-134a (R134a).

Standard: 650 ± 30 g (22.92 ± 1.06 oz.)

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3. WARM UP ENGINE

4. INSPECT LEAKAGE OF REFRIGERANT

- Using a gas leak detector, check for leakage of refrigerant.